

Date: Monday, 31/03/2008 11:48:00 AM
 User: Jean-Luc Menard

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services			Drawing Name	MOUNTING PLATE		
Job Number	38147			Part Number	D2481		
Estimate Number	10597			Drawing Number	D2481 REV A1		
P.O. Number	:			Project Number	N/A		
This Issue	31/03/2008	S.O. No.	:	Drawing Revision	A1		
Prsht Rev.	NC			Material	:		
First Issue	27/03/2008	Type	SMALL /MED FAB	Due Date	04/04/2008	Qty:	16
Previous Run	38147			Um:	Each		
Written By	<i>JL 08.03.31</i>						
Checked & Approved By							
Comment	Est. B 05.07.07 Now purchased KJ/JLM Est Rev:C 08-03-27 now on water jet DD verified by:						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D2481 Dwg Rev: <u>A1</u> <i>HB 8-3-31</i> Prog Rev: <u>A1</u>		
2-Deburr if necessary		
2.0	M304S16GA	304/316 .063 Sheet
Comment: Qty.: 0.0159 sf(s)/Unit Total : 0.2544 sf(s) 304/316 .063 Sheet Batch: <u>106860</u> <i>HB 8-3-31</i>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
<i>HB 8-3-31</i>		
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK
<i>6080401 x 24</i>		
Comment: SECOND CHECK		
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
<i>Counted</i> <i>CP 08/04/01 (24)</i>		
Comment: Deburr if necessary.		

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING PLATE

Job Number: 38147

Part Number: D2481

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5 INSPECT WORK TO CURRENT STEP



08/04/01 (424)

Comment: INSPECT WORK TO CURRENT STEP

7.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST3Y

L. S. 08/04/01

(28)

8.0 QC21 FINAL INSPECTION/W/O RELEASE



08/04/03
D.J.

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf

08-04-01

W

Date: Wednesday, 3/26/2008 9:33:42 AM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services			Drawing Name	MOUNTING PLATE		
Job Number	38147			Part Number	D2481		
Estimate Number	10597			Drawing Number	D2481 REV A1		
P.O. Number				Project Number	N/A		
This Issue	3/26/2008	S.O. No.		Drawing Revision	A1		
Prsht Rev.	NC			Material			
First Issue	/ /	Type	PURCHASED PARTS	Due Date	4/4/2008	Qty:	16
Previous Run				Um:	Each		
Written By							
Checked & Approved By	<u>JTD</u> 08.3.26						
Comment	Est. B 05.07.07 Now purchased KJ/JLM						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
		<i>WZ let fit</i>
	Comment: PURCHASING	
	Issue P/O _____	
	Material release note is required	
2.0	D2481F	Lower Mount Plate
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 16.0000 Each(s)	
	Lower Mount Plate	
3.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: Receive & Inspect for Transit Damage	
	Ensure Material Release Note is attached	
4.0	QC6	DIMENSIONAL CHECK
	Comment: DIMENSIONAL CHECK	
	Inspect dimensions as per inspection template D2481	
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
	Comment: SMALL & MEDIUM FAB RESOURCE 1	
	Deburr and radius corners as per Dwg D2481	
6.0	QC5	INSPECT WORK TO CURRENT STEP
	Comment: INSPECT WORK TO CURRENT STEP	

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 3/26/2008 9:33:42 AM

User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING PLATE

Job Number: 38147

Part Number: D2481

Job Number:



Seq. #: Machine Or Operation:

Description :

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

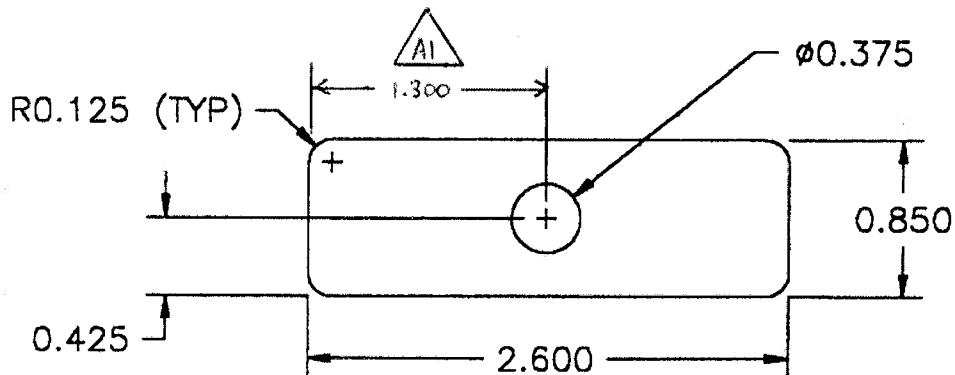
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

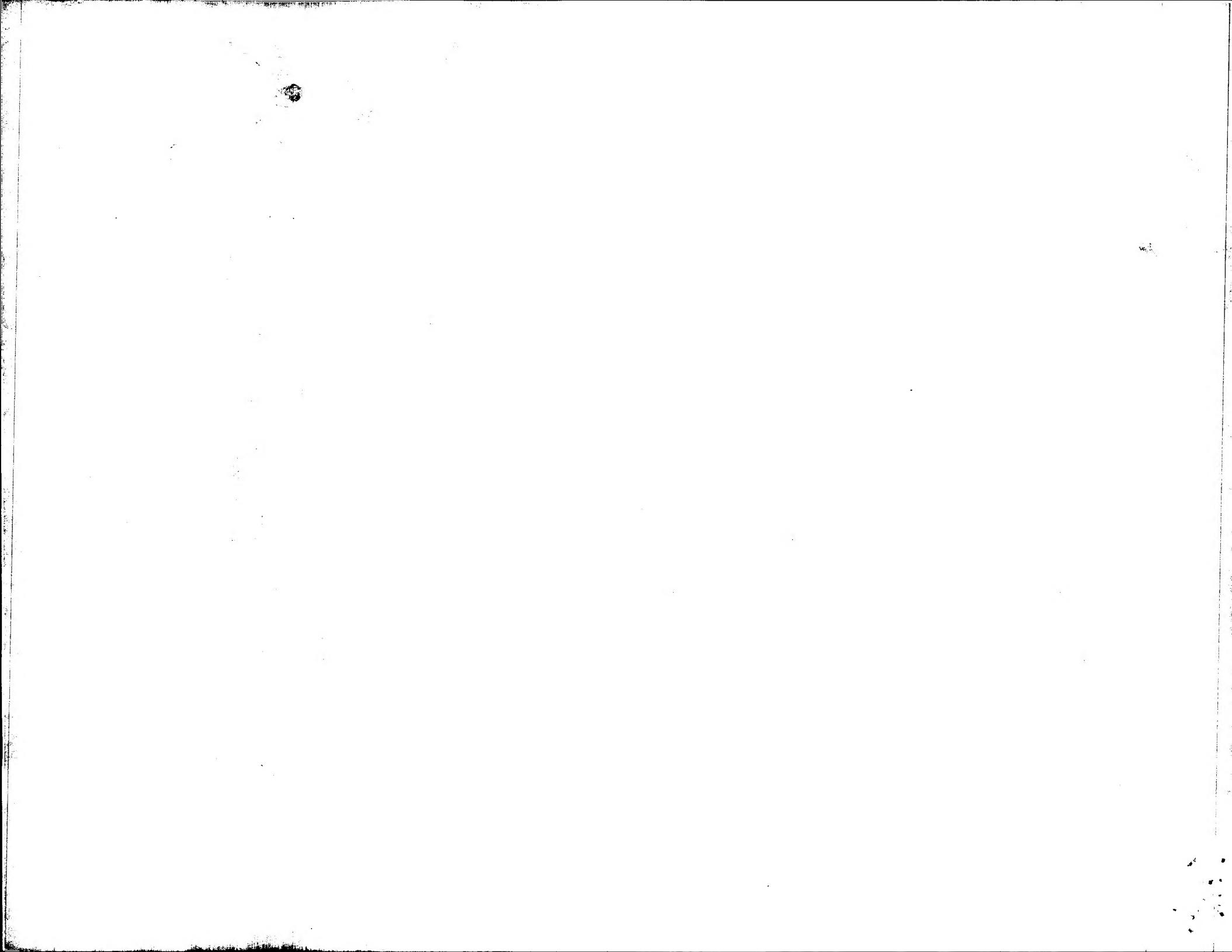
DART

DESIGN B. WILLIAMS	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>Bu</i>	APPROVED <i>Blw</i>	DRAWING NO. D2481	REV. A SHEET 1 OF 1
DATE 96:05:14		TITLE MOUNTING PLATE	SCALE 1:1
A1	1.300	ADD 1.300 DIMENSION AND NOTES 2 & 3	

RELEASED
96/10/02 DS
NOTES:

- 1) MATERIAL: 304/316 SS 0.063 THICK
- 2) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *38147*



DART AEROSPACE LTD	Work Order:	38147
Description: MOUNTING PLATE	Part Number:	D2481
Inspection Dwg: D2481 Rev: A1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	B	Audited by:	C	Prototype Approval:	D
Date:	9-3-31	Date:	08/04/01	Date:	4

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

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